







**Emergency Stop Operators, Twist-to-release (Trigger Action), Non-keyed (Complete Kit) ③⑤⑥**

Contact Block(s) ①②	Plastic operator with plastic bezel			Metal operator with metal bezel		
						
	30mm Color Cap ③	40mm Color Cap ③	60mm Color Cap ③	30mm Color Cap ③	40mm Color Cap ③	60mm Color Cap ③
	Catalog Number	Catalog Number	Catalog Number	Catalog Number	Catalog Number	Catalog Number
Oper. Only	<b>D7P-MT34</b>	<b>D7P-MT44</b>	<b>D7P-MT64</b>	<b>D7M-MT34</b>	<b>D7M-MT44</b>	<b>D7M-MT64</b>
1NO	<b>D7P-MT34PX10</b>	<b>D7P-MT44PX10</b>	<b>D7P-MT64PX10</b>	<b>D7M-MT34PX10</b>	<b>D7M-MT44PX10</b>	<b>D7M-MT64PX10</b>
1NC	<b>D7P-MT34PX01</b>	<b>D7P-MT44PX01</b>	<b>D7P-MT64PX01</b>	<b>D7M-MT34PX01</b>	<b>D7M-MT44PX01</b>	<b>D7M-MT64PX01</b>
GCB ④	<b>D7P-MT34PX01S</b>	<b>D7P-MT44PX01S</b>	<b>D7P-MT64PX01S</b>	<b>D7M-MT34PX01S</b>	<b>D7M-MT44PX01S</b>	<b>D7M-MT64PX01S</b>
2NO	<b>D7P-MT34PX20</b>	<b>D7P-MT44PX20</b>	<b>D7P-MT64PX20</b>	<b>D7M-MT34PX20</b>	<b>D7M-MT44PX20</b>	<b>D7M-MT64PX20</b>
2NC	<b>D7P-MT34PX02</b>	<b>D7P-MT44PX02</b>	<b>D7P-MT64PX02</b>	<b>D7M-MT34PX02</b>	<b>D7M-MT44PX02</b>	<b>D7M-MT64PX02</b>
1NO/1NC	<b>D7P-MT34PX11</b>	<b>D7P-MT44PX11</b>	<b>D7P-MT64PX11</b>	<b>D7M-MT34PX11</b>	<b>D7M-MT44PX11</b>	<b>D7M-MT64PX11</b>
3NO	<b>D7P-MT34PX30</b>	<b>D7P-MT44PX30</b>	<b>D7P-MT64PX30</b>	<b>D7M-MT34PX30</b>	<b>D7M-MT44PX30</b>	<b>D7M-MT64PX30</b>
3NC	<b>D7P-MT34PX03</b>	<b>D7P-MT44PX03</b>	<b>D7P-MT64PX03</b>	<b>D7M-MT34PX03</b>	<b>D7M-MT44PX03</b>	<b>D7M-MT64PX03</b>
2NO/1NC	<b>D7P-MT34PX21</b>	<b>D7P-MT44PX21</b>	<b>D7P-MT64PX21</b>	<b>D7M-MT34PX21</b>	<b>D7M-MT44PX21</b>	<b>D7M-MT64PX21</b>
1NO/2NC	<b>D7P-MT34PX12</b>	<b>D7P-MT44PX12</b>	<b>D7P-MT64PX12</b>	<b>D7M-MT34PX12</b>	<b>D7M-MT44PX12</b>	<b>D7M-MT64PX12</b>

**H2**

D7 Pilot Devices

**Complete Kit Ordering Instructions**

D7P –		MT4	4	P	X10
Oper. Construction		Operator Type	Color Cap ③	Mounting Latch	Contacts ①②④
D7P - Plastic operator with plastic bezel (Type 4/4X/13, IP66)		MT3 - 2-position, 30mm diameter, twist-to-release	4 - Red	P - Plastic latch (D7P and D7M offered with plastic latch as standard)	X10 - 1NO X01 - 1NC X20 - 2NO X02 - 2NC X11 - 1NO/1NC X30 - 3NO X03 - 3NC X21 - 2NO/1NC X12 - 1NO/2NC
D7M - Metal operator with metal bezel (Type 4/13, IP66)		MT4 - 2-position, 40mm diameter, twist-to-release  MT6 - 2-position, 60mm diameter, twist-to-release		M - Metal latch <b>List price changes</b>	

➞ Positive Opening per EN60947-5-1  
(applies to all NC contact block styles)

**"EMO" Emergency Stop Operator**

40mm Emergency Stop metal and plastic operators are available with a special "EMO" inscription. To order:

- Select 40mm kit of choice
- Add suffix "E" to catalog number  
Ex.: Change D7P-MT44PX01 to D7P-MT44EPX01
- List price changes.

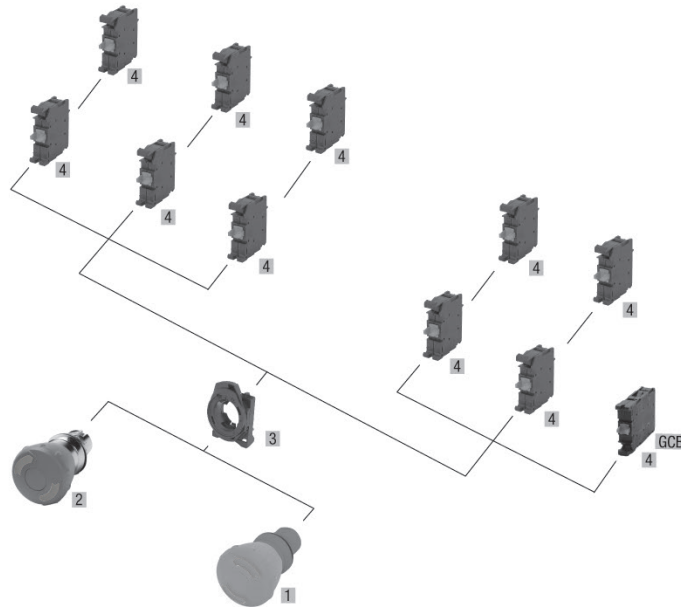


Semicon compliant yellow plastic guards available, see page H6:10

- ① Up to 6 contact blocks (3 across / 2 high) can be attached.
- ② See page H6:12 for complete kit ordering information on other special contact blocks: Early make, late break, low voltage contact blocks.
- ③ Order inscription ring or legend plate for identification. See pages H6:6 and H6:11 for information.
- ④ When ordering E-Stop Complete Kits with Guardian Contact Blocks, additional NO and NC contact blocks should be ordered as components from the opposite page.

- ⑤ Operators are EN-ISO13850 compliant with standard NC, NCLB or Guardian contact blocks.
- ⑥ Operators, latch, and contact block combinations have been third-party tested for B10d values. B10d values can be found in approval document EL660\_01\_10 online at [www.sprecherschuh.com](http://www.sprecherschuh.com).

**Emergency Stop Operators, Twist-to-release (Trigger Action), Non-keyed (Components) ❶**



Component	Catalog Number	Pkg. Qty.
01 Plastic operator with plastic bezel, 30mm Red, Twist-to-release ❶	<b>D7P-MT34</b>	1
Plastic operator with plastic bezel, 40mm Red Twist-to-release ❶ ❸	<b>D7P-MT44</b>	
Plastic operator with plastic bezel, 60mm Red, Twist-to-release ❶	<b>D7P-MT64</b>	
02 Metal operator with shiny metal bezel, 30mm Red, Twist-to-release ❶	<b>D7M-MT34</b>	1
Metal operator with shiny metal bezel, 40mm Red, Twist-to-release ❶ ❸	<b>D7M-MT44</b>	
Metal operator with shiny metal bezel, 60mm Red, Twist-to-release ❶	<b>D7M-MT64</b>	
03 Tool-less Mounting Latch (for snap-on contact blocks and power modules) Plastic Latch Metal Latch	<b>D7-ALP</b> <b>D7-ALM</b>	10
04 Contact blocks ❷ NO NC  NO, low voltage NC, low voltage  GCB, Guardian Block	<b>D7-X10</b> <b>D7-X01</b> ➡  <b>D7-X10V</b> ➡❹ <b>D7-X01V</b> ❹  <b>D7-X01S</b> ➡	10

➡ Positive Opening per EN60947-5-1  
(applies to all NC contact block styles)

- ❶ Not available with inscriptions. Order inscription ring or legend plate for identification. See pages H6:6 and H6:11 for information.
- ❷ Up to 6 contact blocks (3 across / 2 high) can be attached. Up to 4 contact blocks for the Guardian block.
- ❸ For special "EMO" inscription, add suffix "E" to catalog number.  
For example change D7P-MT44 to D7P-MT44E. List price changes
- ❹ Low voltage contact blocks must be ordered separately.

**E-Stop Guardian™ Contact Blocks (D7-X01S)**

Separation of the contact blocks from the front operator or mounting latch can prevent an E-Stop from shutting down the controlled process in an emergency. Proper contact block installation is critical to ensure that the normally closed contacts will open when the E-Stop is actuated.

Designed for critical control applications, Sprecher + Schuh's new Guardian Contact Block (GCB) monitors itself to assure it is properly installed on E-Stop operators.

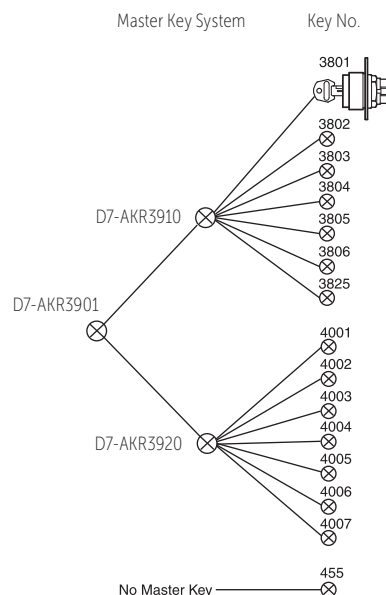
A normally open Guardian contact is physically molded and wired in series with a standard set of normally closed (NC) contacts. The normally open Guardian contacts automatically close when the contact block is properly installed on the E-Stop operator ❶. In this state, the E-Stop and NC contacts operate as usual, with actuation of the E-Stop causing the NC contacts to open ❷.

If the contact block should separate from the E-Stop operator, the normally open Guardian contacts will automatically open ❸. Because the Guardian contacts are wired in series with the NC contacts, the opening of either set of contacts will open the circuit being controlled by the E-Stop.

	❶ Normal Operation	❷ Actuated Button	❸ Improperly Installed
	X	X	0
	X	0	X
	X	0	0

### Emergency Stop Operators, Twist-to-release (Trigger Action), **Keyed** (Complete Kit) 3568

Contact Block(s) <b>1 2</b>	Plastic operator with plastic bezel	Metal operator with metal bezel
		
	40mm Color Cap <b>3 5</b>	40mm Color Cap <b>3 5</b>
	Catalog Number	Catalog Number
Oper. Only	<b>D7P-MK44</b> 	<b>D7M-MK44</b> 
1NO	<b>D7P-MK44</b>  <b>PX10</b>	<b>D7M-MK44</b>  <b>PX10</b>
1NC	<b>D7P-MK44</b>  <b>PX01</b>	<b>D7M-MK44</b>  <b>PX01</b>
GCB <b>4</b>	<b>D7P-MK44</b>  <b>PX01S</b>	<b>D7M-MK44</b>  <b>PX01S</b>
2NO	<b>D7P-MK44</b>  <b>PX20</b>	<b>D7M-MK44</b>  <b>PX20</b>
2NC	<b>D7P-MK44</b>  <b>PX02</b>	<b>D7M-MK44</b>  <b>PX02</b>
1NO/1NC	<b>D7P-MK44</b>  <b>PX11</b>	<b>D7M-MK44</b>  <b>PX11</b>
3NO	<b>D7P-MK44</b>  <b>PX30</b>	<b>D7M-MK44</b>  <b>PX30</b>
3NC	<b>D7P-MK44</b>  <b>PX03</b>	<b>D7M-MK44</b>  <b>PX03</b>
2NO/1NC	<b>D7P-MK44</b>  <b>PX21</b>	<b>D7M-MK44</b>  <b>PX21</b>
1NO/2NC	<b>D7P-MK44</b>  <b>PX12</b>	<b>D7M-MK44</b>  <b>PX12</b>



## Complete Kit Ordering Instructions

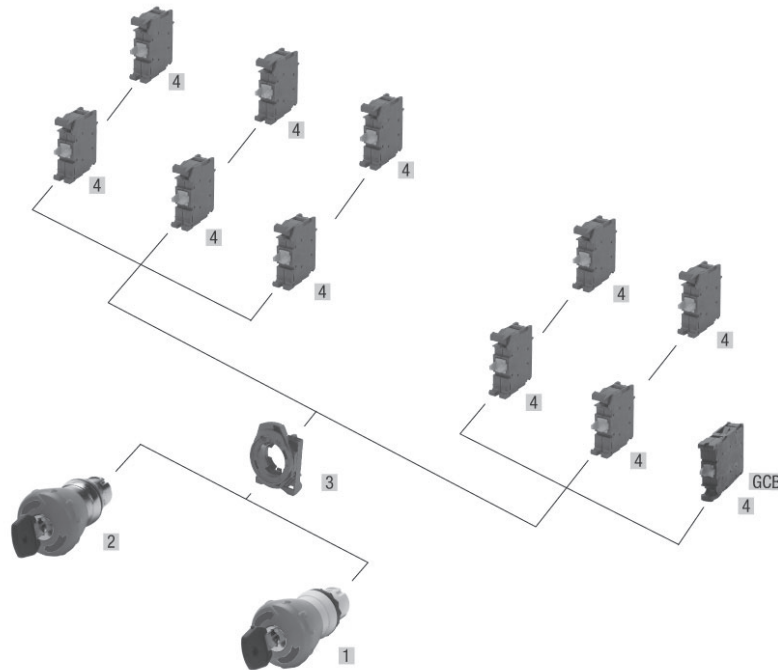
D7P –		MK4	4	★	P	X10
<u>Oper. Construction</u>		<u>Operator Type</u>	<u>Color Cap ③</u>	<u>Key Code ⑦</u>	<u>Mounting Latch</u>	<u>Contacts ①②④</u>
D7P - Plastic operator with plastic bezel (Type 4/4X/13, IP66)	MK4 - 2-position, 40mm diameter, keyed, twist-to-release	4 - Red	Omit this position for a standard key (3825) Ronis Key Lock		P - Plastic latch (D7P and D7M offered with plastic latch as standard)	X10 - 1NO X01 - 1NC X20 - 2NO X02 - 2NC X11 - 1NO/1NC X30 - 3NO X03 - 3NC X21 - 2NO/1NC X12 - 1NO/2NC
D7M - Metal operator with metal bezel (Type 4/13, IP66)			Key Code	Key No.	M - Metal latch <b>List price changes</b>	
			Blank	3825 (Standard)		
			R	455		
			01R	3801		
			02R	3802		
			03R	3803		
			04R	3804		
			05R	3805		
			06R	3806		
			27R	4001		
			28R	4002		
			29R	4003		
			30R	4004		
			31R	4005		
			32R	4006		
			33R	4007		

\* Shading denotes special order.

➔ Positive Opening per EN60947-5-1  
(applies to all NC contact block styles)

- 1 Up to 6 contact blocks (3 across / 2 high) can be attached.
- 2 See page H6.12 for complete kit ordering information on other special contact blocks: Early make, late break, low voltage contact blocks.
- 3 Not available with inscriptions. Order inscription ring or legend plate for identification. See pages H6.6 and H6.11 for information.
- 4 When ordering E-Stop Complete Kits with Guardian Contact Blocks, additional NO and NC contact blocks should be ordered as components from the opposite page. Equipped with one set (two keys) of the selected Ronis Key. For Ronis replacement keys, see Accessories page H6.8.
- 5 Operators are EN-ISO13850 compliant with standard NC, NCLB or Guardian contact blocks.
- 6 Not intended for high security applications. Interoperability is possible with certain key/cylinder lock combinations
- 7 Key removal from maintained depressed position only.
- 8 Operators, latch, and contact block combinations have been third-party tested for B10d values. B10d values can be found in approval document EL660\_01\_10 online at [www.sprecherschuh.com](http://www.sprecherschuh.com).

**Emergency Stop Operators, Twist-to-release (Trigger Action), Keyed (Components) ❶**



Component	Catalog Number	Pkg. Qty.
01 Plastic operator with plastic bezel, 40mm Red, keyed, Twist-to-release ❶❸	<b>D7P-MK44</b> ⚡	1
02 Metal operator with shiny metal bezel, 40mm Red, keyed, Twist-to-release ❶❸	<b>D7M-MK44</b> ⚡	1
03 Tool-less Mounting Latch (for snap-on contact blocks and power modules) Plastic Latch Metal Latch	<b>D7-ALP</b> <b>D7-ALM</b>	10
04 Contact blocks ❷ NO NC GCB, Guardian Block	<b>D7-X10</b> <b>D7-X01</b> ↻ <b>D7-X01S</b> ↻	10

See "Complete Assembly Ordering Instructions" chart on opposite page to determine "Key Codes" (⚡) if applicable.

↻ Positive Opening per EN60947-5-1  
(applies to all NC contact block styles)

**E-Stop Guardian™ Contact Blocks (D7-X01S)**

Separation of the contact blocks from the front operator or mounting latch can prevent an E-Stop from shutting down the controlled process in an emergency. Proper contact block installation is critical to ensure that the normally closed contacts will open when the E-Stop is actuated.

Designed for critical control applications, Sprecher + Schuh's new Guardian Contact Block (GCB) monitors itself to assure it is properly installed on E-Stop operators.


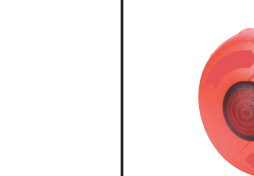

A normally open Guardian contact is physically molded and wired in series with a standard set of normally closed (NC) contacts. The normally open Guardian contacts automatically close when the contact block is properly installed on the E-Stop operator ❶. In this state, the E-Stop and NC contacts operate as usual, with actuation of the E-Stop causing the NC contacts to open ❷.

If the contact block should separate from the E-Stop operator, the normally open Guardian contacts will automatically open ❸. Because the Guardian contacts are wired in series with the NC contacts, the opening of either set of contacts will open the circuit being controlled by the E-Stop.

	❶ Normal Operation	❷ Actuated Button	❸ Improperly Installed
N.O. G.C.B.	X	X	0
N.C.	X	0	X
1 2	X	0	0

- ❶ Not available with inscriptions. Order inscription ring or legend plate for identification. See pages H6:6 and H6:11 for information.
- ❷ Up to 6 contact blocks (3 across / 2 high) can be attached. Up to 4 contact blocks for the Guardian block
- ❸ For Ronis replacement keys, see Accessories page H6:8.

### Two Position Operators, Twist-to-release, Illuminated (Complete Kits) ③④⑥

Contact Block(s) ①②	Plastic operator with plastic bezel		Metal operator with metal bezel	
				
	40mm Mushroom ③	60mm Mushroom ③	40mm Mushroom ③	60mm Mushroom ③
Oper. Only	D7P-LMT44	D7P-LMT64	D7M-LMT44	D7M-LMT64
Integral LED Module				
1NO	D7P-LMT44P♣X10	D7P-LMT64P♣X10	D7M-LMT44P♣X10	D7M-LMT64P♣X10
1NC	D7P-LMT44P♣X01	D7P-LMT64P♣X01	D7M-LMT44P♣X01	D7M-LMT64P♣X01
GCB	D7P-LMT44P♣X01S	D7P-LMT64P♣X01S	D7M-LMT44P♣X01S	D7M-LMT64P♣X01S
2NO	D7P-LMT44P♣X20	D7P-LMT64P♣X20	D7M-LMT44P♣X20	D7M-LMT64P♣X20
2NC	D7P-LMT44P♣X02	D7P-LMT64P♣X02	D7M-LMT44P♣X02	D7M-LMT64P♣X02
1NO/1NC	D7P-LMT44P♣X11	D7P-LMT64P♣X11	D7M-LMT44P♣X11	D7M-LMT64P♣X11
3NO	D7P-LMT44P♣X30	D7P-LMT64P♣X30	D7M-LMT44P♣X30	D7M-LMT64P♣X30
3NC	D7P-LMT44P♣X03	D7P-LMT64P♣X03	D7M-LMT44P♣X03	D7M-LMT64P♣X03
2NO/1NC	D7P-LMT44P♣X21	D7P-LMT64P♣X21	D7M-LMT44P♣X21	D7M-LMT64P♣X21
1NO/2NC	D7P-LMT44P♣X12	D7P-LMT64P♣X12	D7M-LMT44P♣X12	D7M-LMT64P♣X12

### Complete Kit Ordering Instructions

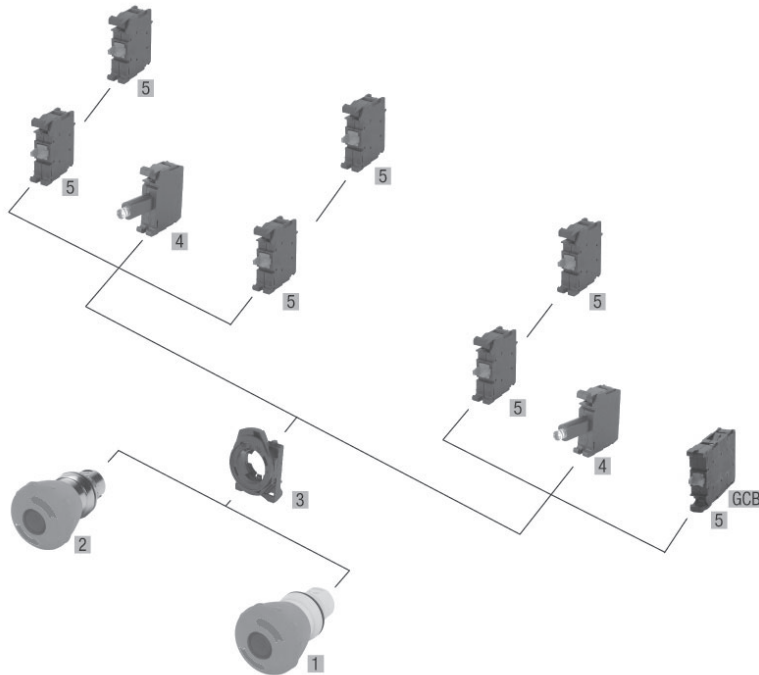
D7P –	LMT4	4	P	♣	X10
Oper. Construction	Operator Type	Lens Cap Color	Mounting Latch	Power Module ④	Contacts ①②
D7P - Plastic operator with plastic bezel (Type 4/4X/13, IP66)	LMT4 - 2-position, 40mm mushroom, twist-to-release, illuminated	4 - Red	P - Plastic latch (D7P and D7M offered with plastic latch as standard)	<b>Integral LED module</b> N3R, 24V AC/DC N5R, 120V AC N7R, 240V AC	X10 - 1NO → X01 - 1NC X20 - 2NO X02 - 2NC X11 - 1NO/1NC
D7M - Metal operator with metal bezel (Type 4/13, IP66)	LMT6 - 2-position, 60mm mushroom, twist-to-release, illuminated		M - Metal latch <b>List price changes</b>		

→ Positive Opening per EN60947-5-1 (applies to all NC contact block styles)

- ① Up to 4 contact blocks can be attached.
- ② See page H6:12 for complete kit ordering information on other special contact blocks and power modules.
- ③ Not available with inscriptions. Order inscription ring or legend plate for identification. See pages H6:6 and H6:11 for information.
- ④ Integral LED module required for illumination, cannot use incandescent module.

- ⑤ Operators are EN-ISO13850 compliant with standard NC, NCLB or Guardian contact blocks.
- ⑥ Operators, latch, and contact block combinations have been third-party tested for B10d values. B10d values can be found in approval document EL660\_01\_10 online at [www.sprecherschuh.com](http://www.sprecherschuh.com).

**Two Position Operators, Twist-to-release, Illuminated (Components) ❶**



Component	Catalog Number	Pkg. Qty.
01 Plastic operator with plastic bezel, 2-position, 40mm twist-to-release, illuminated ❶❸ Red	<b>D7P-LMT44</b>	1
Plastic operator with plastic bezel, 2-position, 60mm twist-to-release, illuminated ❶❸ Red	<b>D7P-LMT64</b>	1
02 Metal operator with metal bezel, 2-position, 40mm twist-to-release, illuminated ❶❸ Red	<b>D7M-LMT44</b>	1
Metal operator with metal bezel, 2-position, 60mm twist-to-release, illuminated ❶❸ Red	<b>D7M-LMT64</b>	1
03 Tool-less Mounting Latch (for snap-on contact blocks and power modules) Plastic Latch Metal Latch	<b>D7-ALP</b> <b>D7-ALM</b>	10

Component	Catalog Number	Pkg. Qty.
04 Power Module, Integral LED RED 24V AC/DC RED 120V AC RED 240V AC	<b>D7-N3R</b> <b>D7-N5R</b> <b>D7-N7R</b>	10
05 Contact blocks ❷ NO NC  NO, low voltage NC, low voltage  GCB, Guardian Block	<b>D7-X10</b> <b>D7-X01</b> ➞  <b>D7-X10V</b> ❹ <b>D7-X01V</b> ➞ ❹  <b>D7-X01S</b> ➞	10

➞ Positive Opening per EN60947-5-1  
(applies to all NC contact block styles)

- ❶ Not available with inscriptions. Order inscription ring or legend plate for identification. See pages H6:6 and H6:11 for information.
- ❷ Up to 4 contact blocks can be attached.
- ❸ Integral LED module required for illumination, cannot use incandescent module.
- ❹ Low voltage contact blocks must be ordered separately.