Sprecher+ Ischuh

INDUSTRIAL MOTOR CONTROL + PROTECTION

Product Migration

KWIKstarters

Series C K7 to CL-K - Non-Combination





Obsolete Series CAK, CBK, CAUK, CAKN...

New Series CL-K, CLB-K, CLU-K, CLN-K...

Why the change?

- The launch of the CEP7-1 3rd generation solid state overloads required a slight adjustment of the enclosures due to a relocation of the reset button on the overload units.
- Standardization of the CEP7-1 overloads on all starter assemblies using CA7 contactors. CT7N is no longer offered on KWIKstarter assemblies.
- Introduction of a Miniature KWIKstarter for price sensitive applications.
- Automation of the setup process for entering these devices in our internal system. This means faster ordering, building and shipping of product to our customers.

What's new?

- The Miniature CL-KA8 series offers an economical starter in a compact enclosure.
- KWIKstarters are now available up to 40HP @ 460V using the CA7-55 contactor.
- Easier cover control identifiers, more closely matching the full size across-the-line starters
- See the KWIKstarters section of the E-Catalog for complete details.

CEP7-1 Features and Benefits

- CEP7-1EE: Trip Class 10 or 20, manual reset only
- CEP7-1EF: Trip Class 10, 15, 20, 30, manual or automatic reset
- Electronic overload detection
- 5:1 wide current adjustment range to cover a variety of motor applications
- Supports both single- and three-phase operation in a single component
- A variety of accessories for enhanced protection
 - Ground fault/jam
 - Remote reset and/or indication
 - DIN rail/panel mounting
 - External CT configurations
- and others features. See the CEP7 3rd Gen. product for more information.

Identify and Replace

This guide introduces the new CL-K assemblies and a cross reference guide for replacement of old catalog numbers to new numbers. The CEP7-1 offers a wide adjustment range and advanced features. CT7N overloads can be crossed to a CEP7-1 overload relay (in most cases). All customers are encouraged to transition to the new assembly numbers as soon as possible.

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KWIKstarter Type Contactor Size Non-reversing CL KWIKstarter IEC 3-Phase Standard - Series CA7 **CLB** KWIKstarter IEC 1-Phase **CLN** KWIKstarter NEMA 3-Phase **1** 712 **Contactor Coil** 716 **CLNB** KWIKstarter NEMA 1-Phase **①** 723 Reversing Standard - Series CA7 730 CLU FVR KWIKstarter IEC 024Z 012E 737 0120 024E **CLUN** FVR KWIKstarter NEMA • 743 220W 036E 0277 048E **Enclosure Type** 0415 110E 0480 220E Type 4/4X/12 - IP66 Plastic 0600 **Enclosure Size** BLANK Standard 9...23 Amps Large 30...55 Amps 2 CL-KA 709 0120 - 1EAB CL-KAL 730 0480-1EED-**Overload Relay** CEP7 - 3rd Gen. Solid State **Cover Control** CA7-9(E) thru CA7-55(E) 1E... CEP7 O/L Relay, Non-Reversing Man. Reset, Class 10 or 20 1Y Pilot Light Only F... CEP7 O/L Relay, "Start-Stop" PB Auto/Manual Reset, **Options** "On-Off" PB Class 10...30 "Hand-Auto" S/S 5 For complete listing of 6 "Off-On" S/S Option Codes, refer to **17** "Hand-Off-Auto" Illum. S/S each Modification table **3U** "Start-Stop" Multi-function PB in the section. **4U** "I-O" Multi-function PB **9** "Emergency Stop" **0** Reset Only This illustration is for reference only. Reversing **3U** "For-Stop-Rev" Multi-function Turn to the appropriate page to determine **4U** "Up-Stop-Down" Multi-function **5U** "Open-Stop-Close" Multi specific catalog number. **6** "For-Off-Rev" S/S "Up-Off-Close" S/S "Open-Off-Close" S/S • See Section C7 for NEMA labeled KWIKstarter selection pages.

2 Enclosure size "L" can also be used as an oversized enclosure on 9...23A starters.

Reset Only/Plug



KWIKstarte	er with START/ST	OP (AC coil)
Starters w/ 2nd gen CEP7 OL		Starters w/ 3rd gen CEP7 OL
CAK7-9- * -D1AB-P2	crosses to →	CL-KA709 * -1EAB-3
CAK7-9- ★ -D1BB-P2	crosses to →	CL-KA709 * -1EBB-3
CAK7-9- ★ -D1CB-P2	crosses to →	CL-KA709 * -1ECB-3
CAK7-9- ★ -D1DB-P2	crosses to →	CL-KA709 ★ -1EDB-3
CAK7-12- * -D1DB-P2	crosses to →	CL-KA712 ★ -1EDB-3
CAK7-12- ≭ -D1EB-P2	crosses to →	CL-KA712 * -1EEB-3
CAK7-16- * -D1DB-P2	crosses to →	CL-KA716 ★ -1EDB-3
CAK7-16- ★ -D1EB-P2	crosses to →	CL-KA716 * -1EEB-3
CAK7-23- * -D1DB-P2	crosses to →	CL-KA723 ★ -1EDB-3
CAK7-23- ≭ -D1EB-P2	crosses to →	CL-KA723 * -1EEB-3
CAK7-30- ★ -D1ED-P3U	crosses to →	CL-KAL730 ★ -1EED-3U
CAK7-30- ★ -D1FD-P3U	crosses to →	CL-KAL730 ★ -1EFD-3U
CAK7-37- * -D1ED-P3U	crosses to →	CL-KAL737 ★ -1EED-3U
CAK7-37- * -D1FD-P3U	crosses to →	CL-KAL737 ★ -1EFD-3U
CAK7-43- ★ -D1FD-P3U	crosses to →	CL-KAL743 ★ -1EFD-3U
CAK7-9- ≭ -EAB-P2	crosses to →	CL-KA709 ★ -FAB-3
CAK7-9- ≭ -EBB-P2	crosses to →	CL-KA709 ★ -FBB-3
CAK7-9- ★ -ECB-P2	crosses to →	CL-KA709 ★ -FCB-3
CAK7-9- ★ -EDB-P2	crosses to →	CL-KA709 ≭ -FDB-3
CAK7-12- * -EDB-P2	crosses to →	CL-KA712 * -FDB-3
CAK7-12- ★ -EEB-P2	crosses to →	CL-KA712 ★ -FEB-3
CAK7-16- ≭ -EDB-P2	crosses to →	CL-KA716 ≭ -FDB-3
CAK7-16- ≭ -EEB-P2	crosses to →	CL-KA716 ≭ -FEB-3
CAK7-23- ≭ -EDB-P2	crosses to →	CL-KA723 ★ -FDB-3
CAK7-23- ★ -EEB-P2	crosses to →	CL-KA723 ≭ -FEB-3
CAK7-30- * -EED-P3U	crosses to →	CL-KAL730 ★ -FED-3U
CAK7-30- * -EFD-P3U	crosses to →	CL-KAL730 ★ -FFD-3U
CAK7-37- ★ -EED-P3U	crosses to →	CL-KAL737 ★ -FED-3U
CAK7-37- ∗ -EFD-P3U	crosses to →	CL-KAL737 ★ -FFD-3U
CAK7-43- * -EFD-P3U	crosses to →	CL-KAL743 ★ -FFD-3U
CBK7-9- ★ -EPB-P2	crosses to →	CLB-KA709 * -FCB-3
CBK7-9- ★ -ERB-P2	crosses to →	CLB-KA709*-FDB-3
CBK7-12- ≭ -ERB-P2	crosses to →	CLB-KA712 ★ -FDB-3
CBK7-12- ≭ -ESB-P2	crosses to →	CLB-KA712 * -FEB-3
CBK7-16- ≭ -ERB-P2	crosses to →	CLB-KA716 ≭ -FDB-3
CBK7-16- ≭ -ESB-P2	crosses to →	CLB-KA716 ≭ -FEB-3
CBK7-23- ≭ -ERB-P2	crosses to →	CLB-KA723 ★ -FDB-3
CBK7-23- ≭ -ESB-P2	crosses to →	CLB-KA723 ★ -FEB-3
CBK7-30- * -ETD-P3U	crosses to →	CLB-KAL730 ≭ -FFD-3U
CBK7-37- ★ -ETD-P3U	crosses to →	CLB-KAL737 ≭ -FFD-3U
CBK7-43- ★ -ETD-P3U	crosses to →	CLB-KAL743 ★ -FFD-3U



Ordering Instructions

Replace (*) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.

KWIKsta	rter with RESET	(AC coil)
Starters w/ 2nd gen CEP7 OL		Starters w/ 3rd gen CEP7 OL
CAK7-9- * -D1AB-P0	crosses to →	CL-KA709 * -1EAB-0
CAK7-9- * -D1BB-P0	crosses to →	CL-KA709 ★ -1EBB-0
CAK7-9- * -D1CB-P0	crosses to →	CL-KA709 ≭ -1ECB-0
CAK7-9- * -D1DB-P0	crosses to →	CL-KA709 ≭ -1EDB-0
CAK7-12- * -D1DB-P0	crosses to →	CL-KA712 ≭ -1EDB-0
CAK7-12- * -D1EB-P0	crosses to →	CL-KA712 * -1EEB-0
CAK7-16- * -D1DB-P0	crosses to →	CL-KA716 * -1EDB-0
CAK7-16- * -D1EB-P0	crosses to →	CL-KA716 ≭ -1EEB-0
CAK7-23- ≭ -D1DB-P0	crosses to →	CL-KA723 ★ -1EDB-0
CAK7-23- * -D1EB-P0	crosses to →	CL-KA723 ≭ -1EEB-0
CAK7-30- ≭ -D1ED-P0	crosses to →	CL-KAL730 ★ -1EED-0
CAK7-30- ★ -D1FD-P0	crosses to →	CL-KAL730 ★ -1EFD-0
CAK7-37- * -D1ED-P0	crosses to →	CL-KAL737 ★ -1EED-0
CAK7-37- ★ -D1FD-P0	crosses to →	CL-KAL737 ★ -1EFD-0
CAK7-43- ★ -D1FD-P0	crosses to →	CL-KAL743 * -1EFD-0
CAK7-9- ★ -EAB-P0	crosses to →	CL-KA709 ≭ -FAB-0
CAK7-9- ★ -EBB-P0	crosses to →	CL-KA709 ∗ -FBB-0
CAK7-9- ★ -ECB-P0	crosses to →	CL-KA709 ∗ -FCB-0
CAK7-9- ★ -EDB-P0	crosses to →	CL-KA709 ≭ -FDB-0
CAK7-12- ≭ -EDB-P0	crosses to →	CL-KA712 ≭ -FDB-0
CAK7-12- * -FEB-P0	crosses to →	CL-KA712 * -FEB-0
CAK7-16- ≭ -EDB-P0	crosses to →	CL-KA716 ≭ -FDB-0
CAK7-16- * -EEB-P0	crosses to →	CL-KA716 * -FEB-0
CAK7-23- ≭ -EDB-P0	crosses to →	CL-KA723 ≭ -FDB-0
CAK7-23- ∗ -EEB-P0	crosses to →	CL-KA723 * -FEB-0
CAK7-30- * -EED-P0	crosses to →	CL-KAL730 ★ -FED-0
CAK7-30- * -EFD-P0	crosses to →	CL-KAL730 ★ -FFD-0
CAK7-37- ★ -EED-P0	crosses to →	CL-KAL737 ★ -FED-0
CAK7-37- ★ -EFD-P0	crosses to →	CL-KAL737 ★ -FFD-0
CAK7-43- * -EFD-P0	crosses to →	CL-KAL743 ★ -FFD-0
CBK7-9- ★ -EPB-P0	crosses to →	CLB-KA709 ★ -FCB-0
CBK7-9- ≭ -ERB-P0	crosses to →	CLB-KA709 ★ -FDB-0
CBK7-12- ★ -ERB-P0	crosses to →	CLB-KA712 ★ -FDB-0
CBK7-12- ★ -ESB-P0	crosses to →	CLB-KA712 ★ -FEB-0
CBK7-16- ★ -ERB-P0	crosses to →	CLB-KA716 ≭ -FDB-0
CBK7-16- ★ -ESB-P0	crosses to →	CLB-KA716 ≭ -FEB-0
CBK7-23- * -ERB-P0	crosses to →	CLB-KA723 ≭ -FDB-0
CBK7-23- * -ESB-P0	crosses to →	CLB-KA723 ≭ -FEB-0
CBK7-30- ★ -ETD-P0	crosses to →	CLB-KAL730 * -FFD-0
CBK7-37- ★ -ETD-P0	crosses to →	CLB-KAL737 ★ -FFD-0
CBK7-43- ∗ -ETD-P0	crosses to →	CLB-KAL743 * -FFD-0



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.

KWIKstart	er with START/ST	OP (DC coil)
Starters w/ 2nd gen CEP7 OL		Starters w/ 3rd gen CEP7 OL
CAK7-9E- ≭ E-D1AB-P2	crosses to →	CL-KA709 * -1EAB-3
CAK7-9E- ★ E-D1BB-P2	crosses to →	CL-KA709 * -1EBB-3
CAK7-9E- ★ E-D1CB-P2	crosses to →	CL-KA709 ★ -1ECB-3
CAK7-9E- ≭ E-D1DB-P2	crosses to →	CL-KA709 ★ -1EDB-3
CAK7-12E- ≭ E-D1DB-P2	crosses to →	CL-KA712 ★ -1EDB-3
CAK7-12E- ≭ E-D1EB-P2	crosses to →	CL-KA712 ★ -1EEB-3
CAK7-16E- * E-D1DB-P2	crosses to →	CL-KA716 ≭ -1EDB-3
CAK7-16E- ≭ E-D1EB-P2	crosses to →	CL-KA716 ★ -1EEB-3
CAK7-23E- ≭ E-D1DB-P2	crosses to →	CL-KA723 ★ -1EDB-3
CAK7-23E- ≭ E-D1EB-P2	crosses to →	CL-KA723 * -1EEB-3
CAK7-30E- ≭ E-D1ED-P3U	crosses to →	CL-KAL730 ★ -1EED-3U
CAK7-30E- ≭ E-D1FD-P3U	crosses to →	CL-KAL730 ★ -1EFD-3U
CAK7-37E- ≭ E-D1ED-P3U	crosses to →	CL-KAL737 ≭ -1EED-3U
CAK7-37E- ≭ E-D1FD-P3U	crosses to →	CL-KAL737 ★ -1EFD-3U
CAK7-43E- ≭ E-D1FD-P3U	crosses to →	CL-KAL743 ★ -1EFD-3U
CAK7-9E- ≭ E-EAB-P2	crosses to →	CL-KA709 ≭ -FAB-3
CAK7-9E- ≭ E-EBB-P2	crosses to →	CL-KA709 ≭ -FBB-3
CAK7-9E- ≭ E-ECB-P2	crosses to →	CL-KA709 ★ -FCB-3
CAK7-9E- ≭ E-EDB-P2	crosses to →	CL-KA709 ★ -FDB-3
CAK7-12E- * E-EDB-P2	crosses to →	CL-KA712 * -FDB-3
CAK7-12E- ★ E-EEB-P2	crosses to →	CL-KA712 ★ -FEB-3
CAK7-16E- * E-EDB-P2	crosses to →	CL-KA716 ★ -FDB-3
CAK7-16E- ≭ E-EEB-P2	crosses to →	CL-KA716 ★ -FEB-3
CAK7-23E- * E-EDB-P2	crosses to →	CL-KA723 ★ -FDB-3
CAK7-23E- ★ E-EEB-P2	crosses to →	CL-KA723 ★ -FEB-3
CAK7-30E- ≭ E-EED-P3U	crosses to →	CL-KAL730 ★ -FED-3U
CAK7-30E- ≭ E-EFD-P3U	crosses to →	CL-KAL730 ★ -FFD-3U
CAK7-37E- ≭ E-EED-P3U	crosses to →	CL-KAL737 ★ -FED-3U
CAK7-37E- ≭ E-EFD-P3U	crosses to →	CL-KAL737 ★ -FFD-3U
CAK7-43E- ≭ E-EFD-P3U	crosses to →	CL-KAL743 ★ -FFD-3U
CBK7-9E- ≭ E-EPB-P2	crosses to →	CLB-KA709 ★ -FCB-3
CBK7-9E- ≭ E-ERB-P2	crosses to →	CLB-KA709 * -FDB-3
CBK7-12E- ≭ E-ERB-P2	crosses to →	CLB-KA712 * -FDB-3
CBK7-12E- * E-ESB-P2	crosses to →	CLB-KA712 * -FEB-3
CBK7-16E- ≭ E-ERB-P2	crosses to →	CLB-KA716 * -FDB-3
CBK7-16E- ≭ E-ESB-P2	crosses to →	CLB-KA716 * -FEB-3
CBK7-23E- ≭ E-ERB-P2	crosses to →	CLB-KA723 * -FDB-3
CBK7-23E- ≭ E-ESB-P2	crosses to →	CLB-KA723 ★ -FEB-3
CBK7-30E- ≭ E-ETD-P3U	crosses to →	CLB-KAL730 * -FFD-3U
CBK7-37E- ≭ E-ETD-P3U	crosses to →	CLB-KAL737 ★ -FFD-3U
CBK7-43E- ≭ E-ETD-P3U	crosses to →	CLB-KAL743 ★ -FFD-3U



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.

KWIKstarter with RESET (DC coil)		
Starters w/ 2nd gen CEP7 OL	-	Starters w/ 3rd gen CEP7 OL
CAK7-9E- * E-D1AB-P0	crosses to →	CL-KA709 ≭ -1EAB-0
CAK7-9E- ≭ E-D1BB-P0	crosses to →	CL-KA709 ★ -1EBB-0
CAK7-9E- ≭ E-D1CB-P0	crosses to →	CL-KA709 * -1ECB-0
CAK7-9E- ≭ E-D1DB-P0	crosses to →	CL-KA709 ★ -1EDB-0
CAK7-12E- * E-D1DB-P0	crosses to →	CL-KA712 ★ -1EDB-0
CAK7-12E- ≭ E-D1EB-P0	crosses to →	CL-KA712 * -1EEB-0
CAK7-16E- ≭ E-D1DB-P0	crosses to →	CL-KA716 ★ -1EDB-0
CAK7-16E- ≭ E-D1EB-P0	crosses to →	CL-KA716 * -1EEB-0
CAK7-23E- ≭ E-D1DB-P0	crosses to →	CL-KA723 ★ -1EDB-0
CAK7-23E- ≭ E-D1EB-P0	crosses to →	CL-KA723 ★ -1EEB-0
CAK7-30E- ≭ E-D1ED-P0	crosses to →	CL-KAL730 ★ -1EED-0
CAK7-30E- ≭ E-D1FD-P0	crosses to →	CL-KAL730 ★ -1EFD-0
CAK7-37E- ≭ E-D1ED-P0	crosses to →	CL-KAL737 ★ -1EED-0
CAK7-37E- * E-D1FD-P0	crosses to →	CL-KAL737 ★ -1EFD-0
CAK7-43E- ≭ E-D1FD-P0	crosses to →	CL-KAL743 ★ -1EFD-0
CAK7-9E- ≭ E-EAB-P0	crosses to →	CL-KA709 ≭ -FAB-0
CAK7-9E- ≭ E-EBB-P0	crosses to →	CL-KA709 ≭ -FBB-0
CAK7-9E- ≭ E-ECB-P0	crosses to →	CL-KA709 ★ -FCB-0
CAK7-9E- ≭ E-EDB-P0	crosses to →	CL-KA709 ≭ -FDB-0
CAK7-12E- ≭ E-EDB-P0	crosses to →	CL-KA712 * -FDB-0
CAK7-12E- ≭ E-EEB-P0	crosses to →	CL-KA712 ★ -FEB-0
CAK7-16E- ≭ E-EDB-P0	crosses to →	CL-KA716 * -FDB-0
CAK7-16E- ≭ E-EEB-P0	crosses to →	CL-KA716 ★ -FEB-0
CAK7-23E- ≭ E-EDB-P0	crosses to →	CL-KA723 ★ -FDB-0
CAK7-23E- ≭ E-EEB-P0	crosses to →	CL-KA723 ★ -FEB-0
CAK7-30E- ≭ E-EED-P0	crosses to →	CL-KAL730 ★ -FED-0
CAK7-30E- ≭ E-EFD-P0	crosses to →	CL-KAL730 ★ -FFD-0
CAK7-37E- ≭ E-EED-P0	crosses to →	CL-KAL737 ★ -FED-0
CAK7-37E- ≭ E-EFD-P0	crosses to →	CL-KAL737 ★ -FFD-0
CAK7-43E- ≭ E-EFD-P0	crosses to →	CL-KAL743 * -FFD-0
CBK7-9E- ≭ E-EPB-P0	crosses to →	CLB-KA709 ≭ -FCB-0
CBK7-9E- ≭ E-ERB-P0	crosses to →	CLB-KA709 ≭ -FDB-0
CBK7-12E- ≭ E-ERB-P0	crosses to →	CLB-KA712 * -FDB-0
CBK7-12E- ≭ E-ESB-P0	crosses to →	CLB-KA712 ≭ -FEB-0
CBK7-16E- ≭ E-ERB-P0	crosses to →	CLB-KA716 ≭ -FDB-0
CBK7-16E- ≭ E-ESB-P0	crosses to →	CLB-KA716 * -FEB-0
CBK7-23E- ≭ E-ERB-P0	crosses to →	CLB-KA723 ≭ -FDB-0
CBK7-23E- ≭ E-ESB-P0	crosses to →	CLB-KA723 ≭ -FEB-0
CBK7-30E- ≭ E-ETD-P0	crosses to →	CLB-KAL730 ★ -FFD-0
CBK7-37E- ≭ E-ETD-P0	crosses to →	CLB-KAL737 ★ -FFD-0
CBK7-43E- ≭ E-ETD-P0	crosses to →	CLB-KAL743 ≭ -FFD-0



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.



KWIKstarter with H-O-A & P/L (AC coil)		
Starters w/ 2nd gen CEP7 OL		Starters w/ 3rd gen CEP7 OL
CAK7-9- * -D1AB-P0+1R7	crosses to →	CL-KA709 ★ -1EAB-17
CAK7-9- * -D1BB-P0+1R7	crosses to →	CL-KA709 ★ -1EBB-17
CAK7-9- ★ -D1CB-P0+1R7	crosses to →	CL-KA709 ★ -1ECB-17
CAK7-9- ★ -D1DB-P0+1R7	crosses to →	CL-KA709 ★ -1EDB-17
CAK7-12- ≭ -D1DB-P0+1R7	crosses to →	CL-KA712 ★ -1EDB-17
CAK7-12- * -D1EB-P0+1R7	crosses to →	CL-KA712 ★ -1EEB-17
CAK7-16- ≭ -D1DB-P0+1R7	crosses to →	CL-KA716 ≭ -1EDB-17
CAK7-16- * -D1EB-P0+1R7	crosses to →	CL-KA716 ≭ -1EEB-17
CAK7-23- ≭ -D1DB-P0+1R7	crosses to →	CL-KA723 ★ -1EDB-17
CAK7-23- ★ -D1EB-P0+1R7	crosses to →	CL-KA723 ★ -1EEB-17
CAK7-9- ★ -EAB-P0+1R7	crosses to →	CL-KA709 ≭ -FAB-17
CAK7-9- ★ -EBB-P0+1R7	crosses to →	CL-KA709 ≭ -FBB-17
CAK7-9- ★ -ECB-P0+1R7	crosses to →	CL-KA709 * -FCB-17
CAK7-9- ≭ -EDB-P0+1R7	crosses to →	CL-KA709 * -FDB-17
CAK7-12- ≭ -EDB-P0+1R7	crosses to →	CL-KA712 * -FDB-17
CAK7-12- ★ -EEB-P0+1R7	crosses to →	CL-KA712 ≭ -FEB-17
CAK7-16- * -EDB-P0+1R7	crosses to →	CL-KA716 * -FDB-17
CAK7-16- ★ -EEB-P0+1R7	crosses to →	CL-KA716 ≭ -FEB-17
CAK7-23- ★ -EDB-P0+1R7	crosses to →	CL-KA723 * -FDB-17
CAK7-23- * -EEB-P0+1R7	crosses to →	CL-KA723 ★ -FEB-17
CBK7-9- ★ -EPB-P0+1R7	crosses to →	CLB-KA709 ★ -FCB-17
CBK7-9- ≭ -ERB-P0+1R7	crosses to →	CLB-KA709 ★ -FDB-17
CBK7-12- ★ -ERB-P0+1R7	crosses to →	CLB-KA712 ★ -FDB-17
CBK7-12- ★ -ESB-P0+1R7	crosses to →	CLB-KA712 ★ -FEB-17
CBK7-16- ★ -ERB-P0+1R7	crosses to →	CLB-KA716 ≭ -FDB-17
CBK7-16- ★ -ESB-P0+1R7	crosses to →	CLB-KA716 ★ -FEB-17
CBK7-23- ★ -ERB-P0+1R7	crosses to →	CLB-KA723 ★ -FDB-17
CBK7-23- ★ -ESB-P0+1R7	crosses to →	CLB-KA723 ★ -FEB-17



Old Assembly utilized a D7D-SM32 Selector Switch and a D7D-P4 Pilot Light

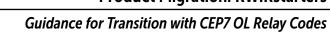
New Assembly utilizes a D7P-LSM34 Red Illuminated Three Position Selector Switch.



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.



Sprecher+ **Schuh**

KWIKstarter with I/O Multi-PB & E-STOP (AC coil)		
Starters w/ 2nd gen CEP7 OL		Starters w/ 3rd gen CEP7 OL
CAK7-9- * -D1AB-P0+4U-9	crosses to →	CL-KA709 ★ -1EAB-4U-9
CAK7-9- ★ -D1BB-P0+4U-9	crosses to →	CL-KA709 ≭ -1EBB-4U-9
CAK7-9- * -D1CB-P0+4U-9	crosses to →	CL-KA709 ≭ -1ECB-4U-9
CAK7-9- * -D1DB-P0+4U-9	crosses to →	CL-KA709 ≭ -1EDB-4U-9
CAK7-12- * -D1DB-P0+4U-9	crosses to →	CL-KA712 * -1EDB-4U-9
CAK7-12- * -D1EB-P0+4U-9	crosses to →	CL-KA712 ≭ -1EEB-4U-9
CAK7-16- * -D1DB-P0+4U-9	crosses to →	CL-KA716 * -1EDB-4U-9
CAK7-16- * -D1EB-P0+4U-9	crosses to →	CL-KA716 ≭ -1EEB-4U-9
CAK7-23- * -D1DB-P0+4U-9	crosses to →	CL-KA723 ≭ -1EDB-4U-9
CAK7-23- * -D1EB-P0+4U-9	crosses to →	CL-KA723 ≭ -1EEB-4U-9
CAK7-9- ★ -EAB-P0+4U-9	crosses to →	CL-KA709 ★ -FAB-4U-9
CAK7-9- ★ -EBB-P0+4U-9	crosses to →	CL-KA709 ★ -FBB-4U-9
CAK7-9- * -ECB-P0+4U-9	crosses to →	CL-KA709 ★ -FCB-4U-9
CAK7-9- * -EDB-P0+4U-9	crosses to →	CL-KA709 ≭ -FDB-4U-9
CAK7-12- * -EDB-P0+4U-9	crosses to →	CL-KA712 ≭ -FDB-4U-9
CAK7-12- ★ -EEB-P0+4U-9	crosses to →	CL-KA712 ★ -FEB-4U-9
CAK7-16- * -EDB-P0+4U-9	crosses to →	CL-KA716 ≭ -FDB-4U-9
CAK7-16- ★ -EEB-P0+4U-9	crosses to →	CL-KA716 ★ -FEB-4U-9
CAK7-23- ★ -EDB-P0+4U-9	crosses to →	CL-KA723 ≭ -FDB-4U-9
CAK7-23- ★ -EEB-P0+4U-9	crosses to →	CL-KA723 ★ -FEB-4U-9
CBK7-9- * -EPB-P0+4U-9	crosses to →	CLB-KA709 ≭ -FCB-4U-9
CBK7-9- * -ERB-P0+4U-9	crosses to →	CLB-KA709 ★ -FDB-4U-9
CBK7-12- ★ -ERB-P0+4U-9	crosses to →	CLB-KA712 ★ -FDB-4U-9
CBK7-12- ★ -ESB-P0+4U-9	crosses to →	CLB-KA712 ★ -FEB-4U-9
CBK7-16- ★ -ERB-P0+4U-9	crosses to →	CLB-KA716 ★ -FDB-4U-9
CBK7-16- ★ -ESB-P0+4U-9	crosses to →	CLB-KA716 ≭ -FEB-4U-9
CBK7-23- ★ -ERB-P0+4U-9	crosses to →	CLB-KA723 ★ -FDB-4U-9
CBK7-23- ≭ -ESB-P0+4U-9	crosses to →	CLB-KA723 ≭ -FEB-4U-9



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.

KWIKstart	er with H-O-A & I	P/L (DC coil)
Starters w/ 2nd gen CEP7 OL		Starters w/ 3rd gen CEP7 OL
CAK7-9E- ★ E-D1AB-P0+1R7	crosses to →	CL-KA709 ★ -1EAB-17
CAK7-9E- ★ E-D1BB-P0+1R7	crosses to →	CL-KA709 ★ -1EBB-17
CAK7-9E- ★ E-D1CB-P0+1R7	crosses to →	CL-KA709 ★ -1ECB-17
CAK7-9E- ★ E-D1DB-P0+1R7	crosses to →	CL-KA709 ★ -1EDB-17
CAK7-12E- * E-D1DB-P0+1R7	crosses to →	CL-KA712 ★ -1EDB-17
CAK7-12E- ≭ E-D1EB-P0+1R7	crosses to →	CL-KA712 ★ -1EEB-17
CAK7-16E- * E-D1DB-P0+1R7	crosses to →	CL-KA716 ★ -1EDB-17
CAK7-16E- * E-D1EB-P0+1R7	crosses to →	CL-KA716 ★ -1EEB-17
CAK7-23E- * E-D1DB-P0+1R7	crosses to →	CL-KA723 ≭ -1EDB-17
CAK7-23E- * E-D1EB-P0+1R7	crosses to →	CL-KA723 ★ -1EEB-17
CAK7-9E- ≭ E-EAB-P0+1R7	crosses to →	CL-KA709 ★ -FAB-17
CAK7-9E- ≭ E-EBB-P0+1R7	crosses to →	CL-KA709 ≭ -FBB-17
CAK7-9E- ≭ E-ECB-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9E- ★ E-EDB-P0+1R7	crosses to →	CL-KA709 ★ -FDB-17
CAK7-12E- * E-EDB-P0+1R7	crosses to →	CL-KA712 * -FDB-17
CAK7-12E- ≭ E-EEB-P0+1R7	crosses to →	CL-KA712 ★ -FEB-17
CAK7-16E- * E-EDB-P0+1R7	crosses to →	CL-KA716 ★ -FDB-17
CAK7-16E- ≭ E-EEB-P0+1R7	crosses to →	CL-KA716 ★ -FEB-17
CAK7-23E- ≭ E-EDB-P0+1R7	crosses to →	CL-KA723 ★ -FDB-17
CAK7-23E- ≭ E-EEB-P0+1R7	crosses to →	CL-KA723 ★ -FEB-17
CBK7-9E- ≭ E-EPB-P0+1R7	crosses to →	CLB-KA709 ★ -FCB-17
CBK7-9E- ★ E-ERB-P0+1R7	crosses to →	CLB-KA709 * -FDB-17
CBK7-12E- ≭ E-ERB-P0+1R7	crosses to →	CLB-KA712 * -FDB-17
CBK7-12E- ≭ E-ESB-P0+1R7	crosses to →	CLB-KA712 ★ -FEB-17
CBK7-16E- ≭ E-ERB-P0+1R7	crosses to →	CLB-KA716 ≭ -FDB-17
CBK7-16E- ≭ E-ESB-P0+1R7	crosses to →	CLB-KA716 * -FEB-17
CBK7-23E- ≭ E-ERB-P0+1R7	crosses to →	CLB-KA723 ≭ -FDB-17
CBK7-23E- ≭ E-ESB-P0+1R7	crosses to →	CLB-KA723 ★ -FEB-17



Old Assembly utilized a D7D-SM32 Selector Switch and a D7D-P4 Pilot Light

New Assembly utilizes a D7P-LSM34 Red Illuminated Three Position Selector Switch.



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.

KWIKstarter wit	h I/O Multi-PB &	E-STOP (DC coil)
Starters w/ 2nd gen CEP7 OL		Starters w/ 3rd gen CEP7 OL
CAK7-9E- ≭ E-D1AB-P0+4U-9	crosses to →	CL-KA709 * -1EAB-4U-9
CAK7-9E- ≭ E-D1BB-P0+4U-9	crosses to →	CL-KA709 * -1EBB-4U-9
CAK7-9E- ≭ E-D1CB-P0+4U-9	crosses to →	CL-KA709 ≭ -1ECB-4U-9
CAK7-9E- ≭ E-D1DB-P0+4U-9	crosses to →	CL-KA709 ★ -1EDB-4U-9
CAK7-12E- ★ E-D1DB-P0+4U-9	crosses to →	CL-KA712 * -1EDB-4U-9
CAK7-12E- ≭ E-D1EB-P0+4U-9	crosses to →	CL-KA712 * -1EEB-4U-9
CAK7-16E- ★ E-D1DB-P0+4U-9	crosses to →	CL-KA716 ★ -1EDB-4U-9
CAK7-16E- ≭ E-D1EB-P0+4U-9	crosses to →	CL-KA716 * -1EEB-4U-9
CAK7-23E- ★ E-D1DB-P0+4U-9	crosses to →	CL-KA723 ★ -1EDB-4U-9
CAK7-23E- ≭ E-D1EB-P0+4U-9	crosses to →	CL-KA723 ≭ -1EEB-4U-9
CAK7-9E- ≭ E-EAB-P0+4U-9	crosses to →	CL-KA709 ★ -FAB-4U-9
CAK7-9E- ≭ E-EBB-P0+4U-9	crosses to →	CL-KA709 ★ -FBB-4U-9
CAK7-9E- ≭ E-ECB-P0+4U-9	crosses to →	CL-KA709 ★ -FCB-4U-9
CAK7-9E- ≭ E-EDB-P0+4U-9	crosses to →	CL-KA709 ★ -FDB-4U-9
CAK7-12E- ≭ E-EDB-P0+4U-9	crosses to →	CL-KA712 ★ -FDB-4U-9
CAK7-12E- ≭ E-EEB-P0+4U-9	crosses to →	CL-KA712 ★ -FEB-4U-9
CAK7-16E- * E-EDB-P0+4U-9	crosses to →	CL-KA716 ★ -FDB-4U-9
CAK7-16E- ≭ E-EEB-P0+4U-9	crosses to →	CL-KA716 ≭ -FEB-4U-9
CAK7-23E- ≭ E-EDB-P0+4U-9	crosses to →	CL-KA723 ★ -FDB-4U-9
CAK7-23E- ≭ E-EEB-P0+4U-9	crosses to →	CL-KA723 ★ -FEB-4U-9
CBK7-9E- ≭ E-EPB-P0+4U-9	crosses to →	CLB-KA709 ≭ -FCB-4U-9
CBK7-9E- ≭ E-ERB-P0+4U-9	crosses to →	CLB-KA709 * -FDB-4U-9
CBK7-12E- ≭ E-ERB-P0+4U-9	crosses to →	CLB-KA712 * -FDB-4U-9
CBK7-12E- ≭ E-ESB-P0+4U-9	crosses to →	CLB-KA712 ★ -FEB-4U-9
CBK7-16E- ≭ E-ERB-P0+4U-9	crosses to →	CLB-KA716 * -FDB-4U-9
CBK7-16E- ≭ E-ESB-P0+4U-9	crosses to →	CLB-KA716 ★ -FEB-4U-9
CBK7-23E- ≭ E-ERB-P0+4U-9	crosses to →	CLB-KA723 * -FDB-4U-9
CBK7-23E- ★ E-ESB-P0+4U-9	crosses to →	CLB-KA723 * -FEB-4U-9



Ordering Instructions

Replace (*) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.



Reversing KWIKstarter with FOR-STOP-REV Multi-PB (AC coil)		
Starters w/ 2nd gen CEP7 OL		Starters w/ 3rd gen CEP7 OL
CAUK7-9- ★ -D1AB-P3U	crosses to →	CLU-KAL709 ★ -1EAB-3U
CAUK7-9- ★ -D1BB-P3U	crosses to →	CLU-KAL709 ★ -1EBB-3U
CAUK7-9- ★ -D1CB-P3U	crosses to →	CLU-KAL709 ★ -1ECB-3U
CAUK7-9- ★ -D1DB-P3U	crosses to →	CLU-KAL709 ★ -1EDB-3U
CAUK7-12- * -D1DB-P3U	crosses to →	CLU-KAL712 ★ -1EDB-3U
CAUK7-12- * -D1EB-P3U	crosses to →	CLU-KAL712 ★ -1EEB-3U
CAUK7-16- * -D1DB-P3U	crosses to →	CLU-KAL716 ≭ -1EDB-3U
CAUK7-16- * -D1EB-P3U	crosses to →	CLU-KAL716 * -1EEB-3U
CAUK7-23- ★ -D1DB-P3U	crosses to →	CLU-KAL723 ≭ -1EDB-3U
CAUK7-23- ★ -D1EB-P3U	crosses to →	CLU-KAL723 * -1EEB-3U
CAUK7-9- * -EAB-P3U	crosses to →	CLU-KAL709 ≭ -FAB-3U
CAUK7-9- * -EBB-P3U	crosses to →	CLU-KAL709 ★ -FBB-3U
CAUK7-9- ★ -ECB-P3U	crosses to →	CLU-KAL709 ≭ -FCB-3U
CAUK7-9- * -EDB-P3U	crosses to →	CLU-KAL709 ≭ -FDB-3U
CAUK7-12- * -EDB-P3U	crosses to →	CLU-KAL712 * -FDB-3U
CAUK7-12- ★ -EEB-P3U	crosses to →	CLU-KAL712 ★ -FEB-3U
CAUK7-16- ≭ -EDB-P3U	crosses to →	CLU-KAL716 * -FDB-3U
CAUK7-16- ★ -EEB-P3U	crosses to →	CLU-KAL716 ★ -FEB-3U
CAUK7-23- ★ -EDB-P3U	crosses to →	CLU-KAL723 * -FDB-3U
CAUK7-23- ★ -EEB-P3U	crosses to →	CLU-KAL723 ≭ -FEB-3U



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLUN-K.

Reversing KWIKstarter with FOR-STOP-REV Multi-PB (DC coil)		
Starters w/ 2nd gen CEP7 OL		Starters w/ 3rd gen CEP7 OL
CAUK7-9E- ≭ E-D1AB-P3U	crosses to →	CLU-KAL709 ★ -1EAB-3U
CAUK7-9E- ≭ E-D1BB-P3U	crosses to →	CLU-KAL709 ★ -1EBB-3U
CAUK7-9E- ≭ E-D1CB-P3U	crosses to →	CLU-KAL709 ★ -1ECB-3U
CAUK7-9E- ≭ E-D1DB-P3U	crosses to →	CLU-KAL709 ≭ -1EDB-3U
CAUK7-12E- * E-D1DB-P3U	crosses to →	CLU-KAL712 ★ -1EDB-3U
CAUK7-12E- * E-D1EB-P3U	crosses to →	CLU-KAL712 ★ -1EEB-3U
CAUK7-16E- * E-D1DB-P3U	crosses to →	CLU-KAL716 ≭ -1EDB-3U
CAUK7-16E- * E-D1EB-P3U	crosses to →	CLU-KAL716 ★ -1EEB-3U
CAUK7-23E- * E-D1DB-P3U	crosses to →	CLU-KAL723 ≭ -1EDB-3U
CAUK7-23E- * E-D1EB-P3U	crosses to →	CLU-KAL723 ★ -1EEB-3U
CAUK7-9E- ★ E-EAB-P3U	crosses to →	CLU-KAL709 ≭ -FAB-3U
CAUK7-9E- * E-EBB-P3U	crosses to →	CLU-KAL709 ★ -FBB-3U
CAUK7-9E- * E-ECB-P3U	crosses to →	CLU-KAL709 ≭ -FCB-3U
CAUK7-9E- * E-EDB-P3U	crosses to →	CLU-KAL709 ≭ -FDB-3U
CAUK7-12E- ≭ E-EDB-P3U	crosses to →	CLU-KAL712 * -FDB-3U
CAUK7-12E- ≭ E-EEB-P3U	crosses to →	CLU-KAL712 ★ -FEB-3U
CAUK7-16E- ≭ E-EDB-P3U	crosses to →	CLU-KAL716 * -FDB-3U
CAUK7-16E- ≭ E-EEB-P3U	crosses to →	CLU-KAL716 ≭ -FEB-3U
CAUK7-23E- ≭ E-EDB-P3U	crosses to →	CLU-KAL723 ★ -FDB-3U
CAUK7-23E- ≭ E-EEB-P3U	crosses to →	CLU-KAL723 ≭ -FEB-3U



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLUN-K.



osses to →	CL-KA709*-FAB-3 CL-KA709*-FAB-3 CL-KA709*-FAB-3 CL-KA709*-FAB-3 CL-KA709*-FBB-3 CL-KA709*-FBB-3 CL-KA709*-FBB-3 CL-KA709*-FCB-3
osses to →	CL-KA709*-FAB-3 CL-KA709*-FBB-3 CL-KA709*-FBB-3 CL-KA709*-FBB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3
osses to →	CL-KA709*-FAB-3 CL-KA709*-FBB-3 CL-KA709*-FBB-3 CL-KA709*-FCB-3
osses to →	CL-KA709*-FBB-3 CL-KA709*-FBB-3 CL-KA709*-FBB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3
osses to →	CL-KA709*-FBB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FDB-3 CL-KA709*-FDB-3
osses to →	CL-KA709*-FBB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FCB-3 CL-KA709*-FDB-3 CL-KA709*-FDB-3
osses to →	CL-KA709 * -FCB-3 CL-KA709 * -FDB-3 CL-KA709 * -FDB-3
osses to →	CL-KA709 * -FCB-3 CL-KA709 * -FDB-3 CL-KA709 * -FDB-3
osses to →	CL-KA709 * -FCB-3 CL-KA709 * -FCB-3 CL-KA709 * -FCB-3 CL-KA709 * -FCB-3 CL-KA709 * -FDB-3 CL-KA709 * -FDB-3
osses to →	CL-KA709 * -FCB-3 CL-KA709 * -FCB-3 CL-KA709 * -FCB-3 CL-KA709 * -FDB-3 CL-KA709 * -FDB-3
osses to →	CL-KA709 * -FCB-3 CL-KA709 * -FCB-3 CL-KA709 * -FDB-3 CL-KA709 * -FDB-3
osses to → osses to → osses to → osses to →	CL-KA709 * -FCB-3 CL-KA709 * -FDB-3 CL-KA709 * -FDB-3
osses to → osses to → osses to →	CL-KA709 * -FDB-3 CL-KA709 * -FDB-3
osses to →	CL-KA709 * -FDB-3
osses to →	
	CL-KA709 ≭ -FDB-3
osses to →	
	CL-KA712 ★ -FDB-3
osses to →	CL-KA716 ≭ -FDB-3
osses to →	CL-KA723 ★ -FEB-3
osses to →	CL-KA723 ★ -FEB-3
osses to →	CL-KA723 ★ -FEB-3
osses to →	CLB-KA709 ≭ -F_B-3
osses to →	CLB-KA712 * -F_B-3
osses to →	CLB-KA716 ≭ -F_B-3
osses to →	CLB-KA723 ★ -F_B-3
	osses to → osses to → osses to → osses to →



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.

KWIKstarter with RESET (AC coil)		
Starters w/ CT7N Thermal OL		Starters w/ 3rd gen CEP7 OL
CAK7-9- * -AA16-P0	crosses to →	CL-KA709 ≭ -FAB-0
CAK7-9- ★ -AA25-P0	crosses to →	CL-KA709 ★ -FAB-0
CAK7-9- * -AA40-P0	crosses to →	CL-KA709 * -FAB-0
CAK7-9- ★ -AA50-P0	crosses to →	CL-KA709 ≭ -FAB-0
CAK7-9- ★ -AA63-P0	crosses to →	CL-KA709 ≭ -FBB-0
CAK7-9- ★ -AA80-P0	crosses to →	CL-KA709 ≭ -FBB-0
CAK7-9- ★ -AB10-P0	crosses to →	CL-KA709 ≭ -FBB-0
CAK7-9- ★ -AB13-P0	crosses to →	CL-KA709 ★ -FCB-0
CAK7-9- * -AB16-P0	crosses to →	CL-KA709 * -FCB-0
CAK7-9- ★ -AB20-P0	crosses to →	CL-KA709 ★ -FCB-0
CAK7-9- * -AB25-P0	crosses to →	CL-KA709 * -FCB-0
CAK7-9- ★ -AB32-P0	crosses to →	CL-KA709 ★ -FCB-0
CAK7-9- ★ -AB40-P0	crosses to →	CL-KA709 * -FCB-0
CAK7-9- ★ -AB63-P0	crosses to →	CL-KA709 * -FDB-0
CAK7-9- * -AB75-P0	crosses to →	CL-KA709 * -FDB-0
CAK7-9- ★ -AC10-P0	crosses to →	CL-KA709 ≭ -FDB-0
CAK7-12- * -AC12-P0	crosses to →	CL-KA712 ≭ -FDB-0
CAK7-16- * -AC16-P0	crosses to →	CL-KA716 ≭ -FDB-0
CAK7-23- * -AC20-P0	crosses to →	CL-KA723 ≭ -FEB-0
CAK7-23- ≭ -AC21-P0	crosses to →	CL-KA723 ★ -FEB-0
CAK7-23- * -AC25-P0	crosses to →	CL-KA723 ★ -FEB-0
CBK7-9- * -AP0	crosses to →	CLB-KA709 * -F_B-0
CBK7-12- * -AP0	crosses to →	CLB-KA712 * -F_B-0
CBK7-16- ≭ -AP0	crosses to →	CLB-KA716 * -F_B-0
CBK7-23- ★ -AP0	crosses to →	CLB-KA723 * -F_B-0



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.



KWIKstarter with START/STOP (DC coil)		
Starters w/ CT7N Thermal OL		Starters w/ 3rd gen CEP7 OL
CAK7-9E- ≭ E-AA16-P2	crosses to →	CL-KA709 ★ -FAB-3
CAK7-9E- ≭ E-AA25-P2	crosses to →	CL-KA709 ★ -FAB-3
CAK7-9E- ★ E-AA40-P2	crosses to →	CL-KA709 ★ -FAB-3
CAK7-9E- ≭ E-AA50-P2	crosses to →	CL-KA709 ★ -FAB-3
CAK7-9E- ≭ E-AA63-P2	crosses to →	CL-KA709 ★ -FBB-3
CAK7-9E- ≭ E-AA80-P2	crosses to →	CL-KA709 ★ -FBB-3
CAK7-9E- ≭ E-AB10-P2	crosses to →	CL-KA709 ★ -FBB-3
CAK7-9E- ≭ E-AB13-P2	crosses to →	CL-KA709 ≭ -FCB-3
CAK7-9E- ≭ E-AB16-P2	crosses to →	CL-KA709 ★ -FCB-3
CAK7-9E- ≭ E-AB20-P2	crosses to →	CL-KA709 ≭ -FCB-3
CAK7-9E- ≭ E-AB25-P2	crosses to →	CL-KA709 ★ -FCB-3
CAK7-9E- ≭ E-AB32-P2	crosses to →	CL-KA709 ≭ -FCB-3
CAK7-9E- ≭ E-AB40-P2	crosses to →	CL-KA709 ★ -FCB-3
CAK7-9E- ≭ E-AB63-P2	crosses to →	CL-KA709 ★ -FDB-3
CAK7-9E- ≭ E-AB75-P2	crosses to →	CL-KA709 ★ -FDB-3
CAK7-9E- ≭ E-AC10-P2	crosses to →	CL-KA709 ★ -FDB-3
CAK7-12E- * E-AC12-P2	crosses to →	CL-KA712 ★ -FDB-3
CAK7-16E- ≭ E-AC16-P2	crosses to →	CL-KA716 ★ -FDB-3
CAK7-23E- ≭ E-AC20-P2	crosses to →	CL-KA723 ★ -FEB-3
CAK7-23E- ≭ E-AC21-P2	crosses to →	CL-KA723 ★ -FEB-3
CAK7-23E- ≭ E-AC25-P2	crosses to →	CL-KA723 ★ -FEB-3
CBK7-9E- ≭ E-AP2	crosses to →	CLB-KA709 * E-F_B-3
CBK7-12E- ≭ E-AP2	crosses to →	CLB-KA712 * E-F_B-3
CBK7-16E- ≭ E-AP2	crosses to →	CLB-KA716 * E-F_B-3
CBK7-23E- ≭ E-AP2	crosses to →	CLB-KA723 ★ E-F_B-3



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.

KWIKstarter with RESET (DC coil)		
Starters w/ CT7N Thermal OL		Starters w/ 3rd gen CEP7 OL
CAK7-9E- ≭ E-AA16-P0	crosses to →	CL-KA709 ≭ -FAB-0
CAK7-9E- ≭ E-AA25-P0	crosses to →	CL-KA709 * -FAB-0
CAK7-9E- ≭ E-AA40-P0	crosses to →	CL-KA709 ≭ -FAB-0
CAK7-9E- ≭ E-AA50-P0	crosses to →	CL-KA709 ≭ -FAB-0
CAK7-9E- ≭ E-AA63-P0	crosses to →	CL-KA709 ≭ -FBB-0
CAK7-9E- ≭ E-AA80-P0	crosses to →	CL-KA709 ≭ -FBB-0
CAK7-9E- ≭ E-AB10-P0	crosses to →	CL-KA709 ≭ -FBB-0
CAK7-9E- ≭ E-AB13-P0	crosses to →	CL-KA709 ≭ -FCB-0
CAK7-9E- ≭ E-AB16-P0	crosses to →	CL-KA709 ≭ -FCB-0
CAK7-9E- ≭ E-AB20-P0	crosses to →	CL-KA709 ≭ -FCB-0
CAK7-9E- ≭ E-AB25-P0	crosses to →	CL-KA709 ≭ -FCB-0
CAK7-9E- ≭ E-AB32-P0	crosses to →	CL-KA709 ≭ -FCB-0
CAK7-9E- ≭ E-AB40-P0	crosses to →	CL-KA709 ≭ -FCB-0
CAK7-9E- ≭ E-AB63-P0	crosses to →	CL-KA709 ≭ -FDB-0
CAK7-9E- ≭ E-AB75-P0	crosses to →	CL-KA709 ≭ -FDB-0
CAK7-9E- ≭ E-AC10-P0	crosses to →	CL-KA709 ≭ -FDB-0
CAK7-12E- ≭ E-AC12-P0	crosses to →	CL-KA712 * -FDB-0
CAK7-16E- ≭ E-AC16-P0	crosses to →	CL-KA716 * -FDB-0
CAK7-23E- ≭ E-AC20-P0	crosses to →	CL-KA723 * -FEB-0
CAK7-23E- ★ E-AC21-P0	crosses to →	CL-KA723 ≭ -FEB-0
CAK7-23E- ★ E-AC25-P0	crosses to →	CL-KA723 ≭ -FEB-0
CBK7-9E- * E-AP0	crosses to →	CLB-KA709 ≭ -F_B-0
CBK7-12E- ★ E-AP0	crosses to →	CLB-KA712 ★ -F_B-0
CBK7-16E- ≭ E-AP0	crosses to →	CLB-KA716 ≭ -F_B-0
CBK7-23E- ≭ E-AP0	crosses to →	CLB-KA723 ★ -F_B-0



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.

KWIKstarter with H-O-A & P/L (AC coil)		
Starters w/ CT7N Thermal OL		Starters w/ 3rd gen CEP7 OL
CAK7-9- ≭ -AA16-P0+1R7	crosses to →	CL-KA709 ★ -FAB-17
CAK7-9- ≭ -AA25-P0+1R7	crosses to →	CL-KA709 ★ -FAB-17
CAK7-9- ≭ -AA40-P0+1R7	crosses to →	CL-KA709 ★ -FAB-17
CAK7-9- ≭ -AA50-P0+1R7	crosses to →	CL-KA709 ★ -FAB-17
CAK7-9- ≭ -AA63-P0+1R7	crosses to →	CL-KA709 ∗ -FBB-17
CAK7-9- ≭ -AA80-P0+1R7	crosses to →	CL-KA709 ★ -FBB-17
CAK7-9- ≭ -AB10-P0+1R7	crosses to →	CL-KA709 ★ -FBB-17
CAK7-9- ≭ -AB13-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9- ≭ -AB16-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9- ≭ -AB20-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9- ≭ -AB25-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9- ≭ -AB32-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9- ≭ -AB40-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9- ≭ -AB63-P0+1R7	crosses to →	CL-KA709 ★ -FDB-17
CAK7-9- ≭ -AB75-P0+1R7	crosses to →	CL-KA709 ★ -FDB-17
CAK7-9- ≭ -AC10-P0+1R7	crosses to →	CL-KA709 ★ -FDB-17
CAK7-12- ★ -AC12-P0+1R7	crosses to →	CL-KA712 ★ -FDB-17
CAK7-16- ≭ -AC16-P0+1R7	crosses to →	CL-KA716 ≭ -FDB-17
CAK7-23- ★ -AC20-P0+1R7	crosses to →	CL-KA723 ★ -FEB-17
CAK7-23- ★ -AC21-P0+1R7	crosses to →	CL-KA723 ★ -FEB-17
CAK7-23- * -AC25-P0+1R7	crosses to →	CL-KA723 * -FEB-17
CBK7-9- ≭ -AP0+1R7	crosses to →	CLB-KA709 ≭ -F_B-17
CBK7-12- * -AP0+1R7	crosses to →	CLB-KA712 ★ -F_B-17
CBK7-16- * -AP0+1R7	crosses to →	CLB-KA716 ≭ -F_B-17
CBK7-23- ★ -AP0+1R7	crosses to →	CLB-KA723 ≭ -F_B-17



Old Assembly utilized a D7D-SM32 Selector Switch and a D7D-P4 Pilot Light

New Assembly utilizes a D7P-LSM34 Red Illuminated Three Position Selector Switch.



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.

KWIKstarter with I/O Multi-PB & E-STOP (AC coil)		
Starters w/ CT7N Thermal OL		Starters w/ 3rd gen CEP7 OL
CAK7-9- ★ -AA16-4U+9	crosses to →	CL-KA709 ★ -FAB-4U-9
CAK7-9- ★ -AA25-4U+9	crosses to →	CL-KA709 ≭ -FAB-4U-9
CAK7-9- ★ -AA40-4U+9	crosses to →	CL-KA709 ≭ -FAB-4U-9
CAK7-9- ★ -AA50-4U+9	crosses to →	CL-KA709 ≭ -FAB-4U-9
CAK7-9- ★ -AA63-4U+9	crosses to →	CL-KA709 ★ -FBB-4U-9
CAK7-9- ★ -AA80-4U+9	crosses to →	CL-KA709 ★ -FBB-4U-9
CAK7-9- ★ -AB10-4U+9	crosses to →	CL-KA709 ≭ -FBB-4U-9
CAK7-9- ★ -AB13-4U+9	crosses to →	CL-KA709 ≭ -FCB-4U-9
CAK7-9- ★ -AB16-4U+9	crosses to →	CL-KA709 ★ -FCB-4U-9
CAK7-9- ★ -AB20-4U+9	crosses to →	CL-KA709 ★ -FCB-4U-9
CAK7-9- ★ -AB25-4U+9	crosses to →	CL-KA709 ★ -FCB-4U-9
CAK7-9- ★ -AB32-4U+9	crosses to →	CL-KA709 ≭ -FCB-4U-9
CAK7-9- ★ -AB40-4U+9	crosses to →	CL-KA709 ≭ -FCB-4U-9
CAK7-9- ★ -AB63-4U+9	crosses to →	CL-KA709 ≭ -FDB-4U-9
CAK7-9- ★ -AB75-4U+9	crosses to →	CL-KA709 ★ -FDB-4U-9
CAK7-9- ★ -AC10-4U+9	crosses to →	CL-KA709 ★ -FDB-4U-9
CAK7-12- ★ -AC12-4U+9	crosses to →	CL-KA712 ★ -FDB-4U-9
CAK7-16- ★ -AC16-4U+9	crosses to →	CL-KA716 ≭ -FDB-4U-9
CAK7-23- * -AC20-4U+9	crosses to →	CL-KA723 ★ -FEB-4U-9
CAK7-23- * -AC21-4U+9	crosses to →	CL-KA723 ★ -FEB-4U-9
CAK7-23- * -AC25-4U+9	crosses to →	CL-KA723 ★ -FEB-4U-9
CBK7-9- ≭ -AP0+4U-9	crosses to →	CLB-KA709 * -F_B-4U-9
CBK7-12- ★ -AP0+4U-9	crosses to →	CLB-KA712 * -F_B-4U-9
CBK7-16- ≭ -AP0+4U-9	crosses to →	CLB-KA716 * -F_B-4U-9
CBK7-23- ★ -AP0+4U-9	crosses to →	CLB-KA723 * -F_B-4U-9



Ordering Instructions

Replace (*) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.

KWIKstarter with H-O-A & P/L (DC coil)		
Starters w/ CT7N Thermal OL		Starters w/ 3rd gen CEP7 OL
CAK7-9E- ≭ E-AA16-P0+1R7	crosses to →	CL-KA709 ★ -FAB-17
CAK7-9E- ≭ E-AA25-P0+1R7	crosses to →	CL-KA709 ★ -FAB-17
CAK7-9E- ≭ E-AA40-P0+1R7	crosses to →	CL-KA709 ★ -FAB-17
CAK7-9E- ≭ E-AA50-P0+1R7	crosses to →	CL-KA709 ★ -FAB-17
CAK7-9E- ≭ E-AA63-P0+1R7	crosses to →	CL-KA709 ≭ -FBB-17
CAK7-9E- ≭ E-AA80-P0+1R7	crosses to →	CL-KA709 ≭ -FBB-17
CAK7-9E- ≭ E-AB10-P0+1R7	crosses to →	CL-KA709 ★ -FBB-17
CAK7-9E- ≭ E-AB13-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9E- ≭ E-AB16-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9E- ≭ E-AB20-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9E- ≭ E-AB25-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9E- ≭ E-AB32-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9E- ≭ E-AB40-P0+1R7	crosses to →	CL-KA709 ★ -FCB-17
CAK7-9E- ≭ E-AB63-P0+1R7	crosses to →	CL-KA709 ★ -FDB-17
CAK7-9E- ≭ E-AB75-P0+1R7	crosses to →	CL-KA709 ≭ -FDB-17
CAK7-9E- ≭ E-AC10-P0+1R7	crosses to →	CL-KA709 ★ -FDB-17
CAK7-12E- ≭ E-AC12-P0+1R7	crosses to →	CL-KA712 ★ -FDB-17
CAK7-16E- ≭ E-AC16-P0+1R7	crosses to →	CL-KA716 * -FDB-17
CAK7-23E- ≭ E-AC20-P0+1R7	crosses to →	CL-KA723 ★ -FEB-17
CAK7-23E- ≭ E-AC21-P0+1R7	crosses to →	CL-KA723 ★ -FEB-17
CAK7-23E- ≭ E-AC25-P0+1R7	crosses to →	CL-KA723 ≭ -FEB-17
CBK7-9E - ★ E-AP0+1R7	crosses to →	CLB-KA709 ≭ E-F_B-17
CBK7-12E- ≭ E-AP0+1R7	crosses to →	CLB-KA712 * E-F_B-17
CBK7-16E- ≭ E-AP0+1R7	crosses to →	CLB-KA716 * -F_B-17
CBK7-23E- ★ E-AP0+1R7	crosses to →	CLB-KA723 ≭ E-F_B-17



Old Assembly utilized a D7D-SM32 Selector Switch and a D7D-P4 Pilot Light

New Assembly utilizes a D7P-LSM34 Red Illuminated Three Position Selector Switch.



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.



KWIKstarter with I/O Multi-PB & E-STOP (DC coil)		
Starters w/ CT7N Thermal OL		Starters w/ 3rd gen CEP7 OL
CAK7-9E- ≭ E-AA16-4U+9	crosses to →	CL-KA709 ★ -FAB-4U-9
CAK7-9E- ★ E-AA25-4U+9	crosses to →	CL-KA709 ≭ -FAB-4U-9
CAK7-9E- ★ E-AA40-4U+9	crosses to →	CL-KA709 ≭ -FAB-4U-9
CAK7-9E- ★ E-AA50-4U+9	crosses to →	CL-KA709 ≭ -FAB-4U-9
CAK7-9E- ★ E-AA63-4U+9	crosses to →	CL-KA709 ≭ -FBB-4U-9
CAK7-9E- ★ E-AA80-4U+9	crosses to →	CL-KA709 * -FBB-4U-9
CAK7-9E- ≭ E-AB10-4U+9	crosses to →	CL-KA709 ≭ -FBB-4U-9
CAK7-9E- ≭ E-AB13-4U+9	crosses to →	CL-KA709 ≭ -FCB-4U-9
CAK7-9E- ≭ E-AB16-4U+9	crosses to →	CL-KA709 ≭ -FCB-4U-9
CAK7-9E- ★ E-AB20-4U+9	crosses to →	CL-KA709 ≭ -FCB-4U-9
CAK7-9E- ≭ E-AB25-4U+9	crosses to →	CL-KA709 ≭ -FCB-4U-9
CAK7-9E- ≭ E-AB32-4U+9	crosses to →	CL-KA709 ≭ -FCB-4U-9
CAK7-9E- ★ E-AB40-4U+9	crosses to →	CL-KA709 ≭ -FCB-4U-9
CAK7-9E- ★ E-AB63-4U+9	crosses to →	CL-KA709 ≭ -FDB-4U-9
CAK7-9E- ≭ E-AB75-4U+9	crosses to →	CL-KA709 ≭ -FDB-4U-9
CAK7-9E- ★ E-AC10-4U+9	crosses to →	CL-KA709 ≭ -FDB-4U-9
CAK7-12E- ≭ E-AC12-4U+9	crosses to →	CL-KA712 * -FDB-4U-9
CAK7-16E- ≭ E-AC16-4U+9	crosses to →	CL-KA716 * -FDB-4U-9
CAK7-23E- ≭ E-AC20-4U+9	crosses to →	CL-KA723 ≭ -FEB-4U-9
CAK7-23E- ≭ E-AC21-4U+9	crosses to →	CL-KA723 ≭ -FEB-4U-9
CAK7-23E- ≭ E-AC25-4U+9	crosses to →	CL-KA723 ≭ -FEB-4U-9



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLN-K.



Reversing KWIKstarter with FOR-STOP-REV Multi-PB (AC coil)		
Starters w/ CT7N Thermal OL		Starters w/ 3rd gen CEP7 OL
CAUK7-9- ★ -AA16-P3U	crosses to →	CLU-KAL709 ≭ -FAB-3U
CAUK7-9- * -AA25-P3U	crosses to →	CLU-KAL709 ≭ -FAB-3U
CAUK7-9- ★ -AA40-P3U	crosses to →	CLU-KAL709 ≭ -FAB-3U
CAUK7-9- ≭ -AA50-P3U	crosses to →	CLU-KAL709 ≭ -FAB-3U
CAUK7-9- ★ -AA63-P3U	crosses to →	CLU-KAL709 ≭ -FBB-3U
CAUK7-9- ≭ -AA80-P3U	crosses to →	CLU-KAL709 ≭ -FBB-3U
CAUK7-9- * -AB10-P3U	crosses to →	CLU-KAL709 ★ -FBB-3U
CAUK7-9- * -AB13-P3U	crosses to →	CLU-KAL709 ≭ -FCB-3U
CAUK7-9- * -AB16-P3U	crosses to →	CLU-KAL709 ★ -FCB-3U
CAUK7-9- ≭ -AB20-P3U	crosses to →	CLU-KAL709 ≭ -FCB-3U
CAUK7-9- ≭ -AB25-P3U	crosses to →	CLU-KAL709 ≭ -FCB-3U
CAUK7-9- ★ -AB32-P3U	crosses to →	CLU-KAL709 ≭ -FCB-3U
CAUK7-9- ★ -AB40-P3U	crosses to →	CLU-KAL709 ★ -FCB-3U
CAUK7-9- ★ -AB63-P3U	crosses to →	CLU-KAL709 ≭ -FDB-3U
CAUK7-9- ★ -AB75-P3U	crosses to →	CLU-KAL709 ≭ -FDB-3U
CAUK7-9- * -AC10-P3U	crosses to →	CLU-KAL709 ≭ -FDB-3U
CAUK7-12- * -AC12-P3U	crosses to →	CLU-KAL712 * -FDB-3U
CAUK7-16- ★ -AC16-P3U	crosses to →	CLU-KAL716 ≭ -FDB-3U
CAUK7-23- * -AC20-P3U	crosses to →	CLU-KAL723 ≭ -FEB-3U
CAUK7-23- * -AC21-P3U	crosses to →	CLU-KAL723 ≭ -FEB-3U
CAUK7-23- * -AC25-P3U	crosses to →	CLU-KAL723 ≭ -FEB-3U



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLUN-K.

Reversing KWIKstarter with FOR-STOP-REV Multi-PB (DC coil)		
Starters w/ CT7N Thermal OL		Starters w/ 3rd gen CEP7 OL
CAUK7-9E- ≭ E-AA16-P3U	crosses to →	CLU-KAL709 ≭ -FAB-3U
CAUK7-9E- ≭ E-AA25-P3U	crosses to →	CLU-KAL709 ≭ -FAB-3U
CAUK7-9E- ★ E-AA40-P3U	crosses to →	CLU-KAL709 ≭ -FAB-3U
CAUK7-9E- ★ E-AA50-P3U	crosses to →	CLU-KAL709 ≭ -FAB-3U
CAUK7-9E- ≭ E-AA63-P3U	crosses to →	CLU-KAL709 ≭ -FBB-3U
CAUK7-9E- ★ E-AA80-P3U	crosses to →	CLU-KAL709 ★ -FBB-3U
CAUK7-9E- ≭ E-AB10-P3U	crosses to →	CLU-KAL709 ≭ -FBB-3U
CAUK7-9E- ≭ E-AB13-P3U	crosses to →	CLU-KAL709 ≭ -FCB-3U
CAUK7-9E- ≭ E-AB16-P3U	crosses to →	CLU-KAL709 ≭ -FCB-3U
CAUK7-9E- ★ E-AB20-P3U	crosses to →	CLU-KAL709 ≭ -FCB-3U
CAUK7-9E- ≭ E-AB25-P3U	crosses to →	CLU-KAL709 ≭ -FCB-3U
CAUK7-9E- ≭ E-AB32-P3U	crosses to →	CLU-KAL709 ≭ -FCB-3U
CAUK7-9E- ★ E-AB40-P3U	crosses to →	CLU-KAL709 ≭ -FCB-3U
CAUK7-9E- ★ E-AB63-P3U	crosses to →	CLU-KAL709 ≭ -FDB-3U
CAUK7-9E- ≭ E-AB75-P3U	crosses to →	CLU-KAL709 ≭ -FDB-3U
CAUK7-9E- ≭ E-AC10-P3U	crosses to →	CLU-KAL709 ≭ -FDB-3U
CAUK7-12E- * E-AC12-P3U	crosses to →	CLU-KAL712 * -FDB-3U
CAUK7-16E- * E-AC16-P3U	crosses to →	CLU-KAL716 ≭ -FDB-3U
CAUK7-23E- * E-AC20-P3U	crosses to →	CLU-KAL723 ★ -FEB-3U
CAUK7-23E- ≭ E-AC21-P3U	crosses to →	CLU-KAL723 ≭ -FEB-3U
CAUK7-23E- * E-AC25-P3U	crosses to →	CLU-KAL723 ★ -FEB-3U



Ordering Instructions

Replace (★) with appropriate Coil Code

For NEMA labeled KWIKstarters replace C_K7 with C_KN7 and CL-K with CLUN-K.

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INDUSTRIAL MOTOR CONTROL + PROTECTION

For more information, contact your Sprecher + Schuh Authorized Distributor

visit www.sprecherschuh.com

Product Migration:
KWIKstarters Series C_K to CL-K
PUB ID: MIGRATION-C_K7-to-CL-K_v1 09/2024



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Customer Service in USA & Canada: (877) 721-5913

Sprecher + Schuh has provided reliable control and protection solutions for its customers since 1903.

Today, Sprecher + Schuh offers a wide range of low-voltage industrial control products, including contactors, a variety of relays, starters, push buttons, switches, terminals and controllers, to name a few. All of our products are crafted with precision and tested rigorously for performance — far exceeding industry standards. Moving forward, we continue along the path of constantly seeking innovative ways to provide solutions for our customers. It is by this philosophy that Sprecher + Schuh has come to be the industrial control manufacturer of choice for many customers around the globe seeking quality, reliability, and a name they can trust.